2	Glowing gold nanoparticle coating:
3	Restoring the lost property from bulk gold
4	
5	Yukari Kawabe ^a , Takashi Ito ^b , Hiroaki Yoshida ^c , Hiroshi Moriwaki ^{*a,b}
6	^a Department of Applied Biology, Faculty of Textile Science and Technology, Shinshu
7	University, 3-15-1 Tokida, Ueda 386-8567, Japan, e-mail: moriwaki@shinshu-u.ac.jp
8	^b Research Center for Supports to Advanced Science, Division of Instrumental Analysis
9	(Ueda branch), Shinshu University, 3-15-1 Tokida, Ueda 386-8567, Japan
10	^c Department of Chemistry and Materials, Faculty of Textile Science and Technology,
11	Shinshu University, 3-15-1 Tokida, Ueda 386-8567, Japan
12	
13	
14	
15	

16 ABSTRACT

17 The unique electronic, optical, and catalytic properties of AuNPs caused by localized surface 18 plasmon resonance (LSPR) have attracted many scientists, but the LSPR diminishes the captivating 19 luster of bulk gold. An exciting challenge is fabrication of golden-colored AuNPs, but a decisive 20 factor for controlling the absorption/reflection of AuNPs remains elusive. We now propose a simple 21 and versatile method for the fabrication of glowing AuNPs to restore the "lost golden color" of 22 AuNPs by combination with the deposition of AuNPs on a cellulose filter or a PET/cotton fabric by 23 the successive ionic layer adsorption and reaction (SILAR) method and simple pencil drawing. The 24 obtained materials exhibited the glowing golden-color on the pencil-drawn surface and common red 25 and blue colors on the other part. Surprisingly, the golden AuNPs still maintain a catalytic activity 26 different from that of bulk gold and could be used as a catalyst for the reduction of *p*-nitrophenol, 27 pendimethalin or 2,4-dinitrophenol in the presence of NaBH4. We believe that re-endowment of such 28 a property characteristic of bulk gold into gold nanomaterials would lead to further advancement in 29 the arts and culture as well as electronics, optics, and catalysis. 30

- Keywords: glowing gold nanoparticle, SILAR method, pencil graphite, catalytic activity, cellulose
 filter
- 33
- 34

35 Introduction

36 Over the past few decades, the rapid advancements in nanoscience and nanotechnology have 37 produced many innovative materials and techniques.¹ A very important research area is the 38 downsizing of bulk metals into nanometer-sized materials, such as nanoparticles and nanosheets, 39 motivated by the appearance of electronic, electric, optical, thermal, and catalytic properties²⁻⁶ due to the quantum size effect,⁷ surface plasmon resonance (SPR),⁸ and significantly increased surface area 40 41 of the metal nanomaterials. Among them, gold nanoparticles (AuNPs) are an extensively-studied 42 subject and show characteristic electronic and optical properties because of the localized SPR 43 (LSPR) phenomenon, different from bulk gold.9 Many nanosized gold constructs have been fabricated and received much attention in many fields, such as the environmental sciences,¹⁰ 44 45 analytical chemistry,¹¹ and medical sciences.¹² Although there are very promising and possible 46 applications of gold nanomaterials, we have long overlooked the most-captivating, but lost property 47 of gold nanomaterials from bulk gold, that is, "the glowing, golden color". We believe that 48 re-endowment of such a property characteristic of bulk gold into gold nanomaterials would lead to 49 further advancement in the arts and culture as well as electronics, optics, and catalysis. 50 The unique "golden" color of bulk gold is recognized as a symbolic color which represents a 51 kind of invariance, luxury, and nobleness, and appears as the result of the absorption of visible light 52 with 2.4 eV corresponding to the electronic transition from the 5d to the 6s level.¹³ In addition to this,

53	the good ductility and malleability of bulk gold have been responsible for the fabrication of historic
54	treasures and ornaments. ¹⁴ On the other hand, AuNPs usually show a red or blue color depending on
55	their particle sizes because of the LSPR effect, i.e., the oscillation of free electrons on the surface. ¹⁵
56	The historic emergence of AuNPs dates back to the 4th-century Lycurgus Cup, and even at present,
57	the gold ruby glass stained with AuNPs and the ceramics painted with an AuNPs solution have been
58	fascinating. ¹⁶ There are also many publications on the coating of AuNPs onto various substrates, and
59	most of the obtained materials showed only red or blue. ¹⁷ To the best of our knowledge, very few
60	studies have ever tried to prepare glowing AuNPs. Ung et al. reported that the homogeneous films of
61	Au@SiO2 particles deposited on glass using a layer-by-layer (LbL) self-assembly displayed a
62	metallic reflection close to bulk gold metal films. ¹⁸ Torrell et al. stated that AuNPs dispersed in an
63	amorphous TiO2 dielectric matrix after annealing at 300 °C exhibited a reflection similar to bulk gold
64	with a golden yellow color. ^{19,20} Amendola et al. reported that graphite-coated AuNPs significantly
65	suppresses the LSPR by laser ablation in toluene according to the Mie model. ²¹ However, those
66	materials and methods are not easy and the decisive factor for controlling the absorption and
67	reflection of AuNPs remains elusive, therefore, a facile and versatile approach should be proposed
68	for the realization of golden AuNP coatings for further applications.
69	In order to accomplish such a novel AuNP coating, two fundamental issues should be solved.

One is to use a suitable coating technique which allows the preparation of AuNPs on/in various 70

71	substrates at appropriate densities because the aggregation of AuNPs leads to a red-shift in the
72	absorption wavelength. ¹³ One of the satisfying approaches is the successive ionic layer adsorption
73	and reaction (SILAR) method. ^{22,23} This method is regarded as a technique related to the LbL
74	approaches ²⁴ or alternate immersions ²⁵ and offers the deposition of metal nanoparticles on/in a
75	variety of substrates by alternate immersion of a substrate into a metal ion solution and a reducing
76	agent solution. ²⁶ In this study, we selected two general materials, cellulose filter papers (CF) and
77	PET/cotton fabrics, as the coating substrates of the AuNPs to demonstrate that our technique is
78	simple and versatile and can be used for various shaped substrates with different dimensions. The
79	other is how to suppress the LSPR of the coated AuNPs to get a metallic reflection on the material
80	surface. As shown above, the shielding or embedding of AuNPs in SiO ₂ , TiO ₂ , or graphite seems to
81	cause electronic interactions with the AuNPs, but such procedures are complicated. ¹⁹⁻²¹ Thus as a
82	simpler approach, we focused on pencil graphite (PG), ²⁷ which can be decorated on the surface of
83	the materials simply by drawing or painting, and then the obtained composite of the AuNPs and
84	graphite was evaluated. Combination of the synthesis of AuNPs by the SILAR method and the
85	addition of PG interlayers would be a simple, but powerful approach to provide an AuNP-coated
86	surface with the glowing golden color (Fig. 1).

87

Experimental section 88

89 Materials

90	Sodium tetrachloroaurate (NaAuCl ₄) dihydrate, ascorbic acid sodium salt, graphene nanoplatelets
91	aggregates, nitric acid, hydrochloric acid, methanol, and <i>p</i> -nitrophenol were obtained from
92	FUJIFILM Wako Pure Chemical Corporation (Osaka, Japan). Pendimethalin was purchased from
93	Tokyo Chemical Industry Co., Ltd. (Tokyo, Japan). 2,4-Dinitrophenol was from KANTO
94	CHEMICAL CO., INC. (Tokyo, Japan). Cellulose filter (CF: 5A, ϕ 55 mm) was from ADVANTEC
95	(Tokyo, Japan). The fabric (polyester 65%, cotton 35%) was obtained by cutting a laboratory coat.
96	The HB pencil from Chienotomo Pencil (Tokyo, Japan) and 6B pencil from Mitsubishi Pencil were
97	used for painting or drawing on the substrates.
98	
98 99	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing
98 99 100	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing Both sides of CF were overall painted with a pencil by the cross-hatching method to prepare pencil
98 99 100 101	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing Both sides of CF were overall painted with a pencil by the cross-hatching method to prepare pencil graphite (PG)-painted CF (PG/CF). The PG/CF was decorated with AuNPs by the SILAR method
98 99 100 101 102	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing Both sides of CF were overall painted with a pencil by the cross-hatching method to prepare pencil graphite (PG)-painted CF (PG/CF). The PG/CF was decorated with AuNPs by the SILAR method which comprises of 4 steps. [1] Rinse the PG/CF with distilled water for 10 sec. [2] Immerse it in
 98 99 100 101 102 103 	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing Both sides of CF were overall painted with a pencil by the cross-hatching method to prepare pencil graphite (PG)-painted CF (PG/CF). The PG/CF was decorated with AuNPs by the SILAR method which comprises of 4 steps. [1] Rinse the PG/CF with distilled water for 10 sec. [2] Immerse it in NaAuCl ₄ aq. (5.0 mM, 10 mL) for 10 sec. [3] Rinse it with distilled water. [4] Immerse in ascorbic
98 99 100 101 102 103 104	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing Both sides of CF were overall painted with a pencil by the cross-hatching method to prepare pencil graphite (PG)-painted CF (PG/CF). The PG/CF was decorated with AuNPs by the SILAR method which comprises of 4 steps. [1] Rinse the PG/CF with distilled water for 10 sec. [2] Immerse it in NaAuCl ₄ aq. (5.0 mM, 10 mL) for 10 sec. [3] Rinse it with distilled water. [4] Immerse in ascorbic acid aq. (50 mM, 10 mL) for 10 sec (Fig. 1). The cycle from step 1 to step 4 was repeated 10 times.
 98 99 100 101 102 103 104 105 	Deposition of AuNPs on/in CF by Combining SILAR Method with Pencil Drawing Both sides of CF were overall painted with a pencil by the cross-hatching method to prepare pencil graphite (PG)-painted CF (PG/CF). The PG/CF was decorated with AuNPs by the SILAR method which comprises of 4 steps. [1] Rinse the PG/CF with distilled water for 10 sec. [2] Immerse it in NaAuCl ₄ aq. (5.0 mM, 10 mL) for 10 sec. [3] Rinse it with distilled water. [4] Immerse in ascorbic acid aq. (50 mM, 10 mL) for 10 sec (Fig. 1). The cycle from step 1 to step 4 was repeated 10 times. Finally, the filter was freeze-dried overnight to get AuNPs on/in PG-painted CF (Au/PG/CF). The

Plasma-treated PG/CF was prepared by using a plasma generator (PIB-10, Vacuum Device,
Ibaraki, Japan). The PG/CF was exposed by plasma in the presence of oxygen for 5 min at discharge
current 8-16 mA.

110

111 Preparation of Gold Colloidal Aqueous Solution

112 NaAuCl₄ aq. (0.125 mM, 40 mL) was mixed with an ascorbic acid aq. (1.6 mM, 10 mL) to get

113 colloidal suspension. The obtained mixture was dialyzed using a dialysis tube (MWCO: 14000,

114 FUJIFILM Wako Pure Chemical Corporation, Osaka, Japan) for 12 hours to remove impurities. The

115 obtained red solution was used as the gold colloidal solution.

116

117 Characterization of AuNPs

118 The sample filters were analyzed by an X-ray diffractometer (Mini Flex 300, Rigaku, Tokyo, Japan)

119 for confirming the formation of the AuNPs and determining the crystalline forms. The sample

120 (Au/PG/CF, Au/CF, PG/CF, or the untreated CF) was attached to the reflection-free stage and

121 measured from 5° to 80° .

122 The gold quantities of the samples were determined by inductivity coupled plasma atomic

- 123 emission spectrometry (ICP/AES, SPS3100, SII Nanotechnology, Tokyo, Japan). The gold was
- extracted by immersing the sample $(1 \text{ cm} \times 1 \text{ cm})$ in royal water (HNO₃: HCl = 1:3) for 3 hours.

125	The surface of the samples was observed by a stereo microscope equipped with a CCD camera
126	(SZX7, Olympus, Tokyo, Japan). The AuNPs deposited on the surface of the CFs were investigated
127	by a FE-SEM (S-5000, Hitachi, Tokyo, Japan) after sputtered with platinum and palladium using an
128	E-1030 instrument (Hitachi, Tokyo, Japan). The AuNPs were also visualized using a TEM
129	(JEM-2100, Tokyo, Japan) at the operating voltage of 200 kV. The sample was scuffed by tweezers,
130	and the obtained cellulose fibers were placed on a Cu 200 mesh grid (JEOL, Tokyo, Japan) and used
131	for TEM observation. The distribution of the particle sizes of AuNPs was determined from the
132	obtained TEM images (n=100). The resistivity was measured by a low-resistivity meter (Loresta-GP
133	MCP-T6, DINS, Kanagawa, Japan) or a high-resistivity meter (Hiresta-UP, DINS, Kanagawa, Japan)
134	XPS measurements were performed by an AXIS-ULTRA ^{DLD} spectrophotometer (Kratos Analytical
135	Ltd., UK), with Mg-K α radiation.

137 Catalytic Activities of CF or PG/CF with and without AuNPs

138 The catalytic reaction from *p*-nitrophenol (*p*-NP) to *p*-aminophenol (*p*-AP) using the cellulose filters

139 (Au/PG/CF, Au/CF, PG/CF, and the untreated CF) as a catalyst with sodium borohydride (NaBH₄) as

140 a reducing agent was studied. The *p*-NP aq. (10 mL, 10 mg L⁻¹) was mixed with the NaBH₄ aq. (2.5

- 141 mL, 10 g L⁻¹) in the presence of the CF (1 cm x 1 cm). The mixture was stored for 1-28 h, and the
- 142 absorbance at 400 nm of the solution was measured. The absorbance was obtained by an absorption

- 143 spectrometer (V-630DS, JEOL, Tokyo, Japan).

145	Catalytic reaction of herbicides using the Au/PG/CF
146	The methanol solution of pendimethalin (10 mL, 100 mg L ⁻¹) was mixed with the NaBH ₄ aq. (2.5
147	mL, 10 g L^{-1}) in the presence of the Au/PG/CF (1 cm x 1 cm). In the case of 2,4-dinitrophenol, the
148	aqueous solution of 2,4-dinitrophenol (10 mL, 36.8 mg L ⁻¹) was mixed with the NaBH ₄ aq. (2.5 mL,
149	10 g L ⁻¹) in the presence of the Au/PG/CF (1 cm x 1 cm). The mixture was stored for 5 h, and the
150	absorption spectrum (300-500 nm) of the solution was measured. The filtrate of the reaction mixture
151	was analyzed by electrospray ionization / mass spectrometry in positive ion mode using a LC/MS
152	2010A (Shimadzu, Kyoto, Japan) with a scan range of m/z 50-500.



156 **Fig. 1** Construction strategy of glowing AuNPs coating by combining the SILAR method with pencil

157 drawing.

158

159 Results and discussion

160 A representative result was obtained by reducing Au (III) ions with ascorbic acid on/in PG-painted

- 161 CF (Au/PG/CF) by the SILAR approach. As expected, the color of the treated surface was clearly a
- 162 glowing golden color and the formation of the particles with the average diameter of 32 nm (n =

163	100) was observed without any aggregation (Fig. 1, 2a and 2b). The lattice fringes of the AuNPs
164	were calculated to be 0.231 nm from a TEM image (Fig. S1), which is consistent with those of the
165	Au (111) crystal plane (0.235 nm). ²⁸ On the other hand, the average diameter of the AuNPs prepared
166	on an intact CF (Au/CF) was 116 nm, and the color of the Au/CF was red-brown, which is a typical
167	color of AuNPs based on the LSPR phenomenon (Fig. 1, 2c and 2d). The AuNPs of the Au/PG/CF
168	were smaller and denser than those of the Au/CF (Fig. S2, $p < 0.01$; Fig. 2b and 2d), while these

169 two samples did not show a significant difference in the gold content (**Table 1**).



171 Fig. 2 (a,b) FE-SEM images and (c,d) TEM images of (a,c) the Au/PG/CF and (b,d) Au/CF. (e) XRD

patterns of the CF, PG/CF, Au/CF, and Au/PG/CF. The peaks at around 34° correspond
approximately to the (040) plane from the cellulose lattice. However, we could not determine the
identification, because the peaks were broad. (f) Au 4f XPS spectra of the Au/PG/CF and Au/CF.

Sample	Au/CF	Au/PG/CF	PG/CF	Untreated CF
Attached amount of PG (mg/cm ²)	_	0.69	0.69	_
Deposited amount of Au (mg/cm ²)	0.147	0.155	_	_
Au particle diameter ^a (nm)	116 ± 24.5	32.2 ± 10.6	_	_
Electric resistivity $\log_{10}(\Omega/\Box)$	12 ^b	3.7 ^b	4.4 ^b	>15 [°]

Table 1. Amount of attached PG and deposited AuNPs, diameter of the formed AuNPs, and electric resistivity of Au/CF, Au/PG/CF, PG/CF, and CF.

^a Diameter was calculated from TEM images (n=100).

^b Statistically significant differences.

177 ^c The electric resistivity of the untreated CF was too high to determine by the high-resistivity meter.

179 For comparison, a bare CF or PG/CF immersed in the colloidal gold aqueous solution for one day 180 was prepared, but they did not turn red or golden (data not shown), which shows that the alternate 181 immersion in the SILAR process plays an important role in the AuNPs deposition on/in the CF 182 substrate. X-ray diffraction (XRD) measurement also supported the fact that the target Au/PG/CF 183 included all of the AuNPs, graphite, and CF from the peaks at 14.9°, 16.7°, and 22.8° corresponding to the (101), (101), and (002) planes from the cellulose lattice,²⁹ at 26.7° and 54.8° for graphite,³⁰ 184 and at 38.2°, 44.6°, 64.7°, and 77.6° for the (111), (200), (220), and (311) planes of the gold 185 186 crystals,²⁸ respectively (Fig. 2e). 187 In order to investigate the importance of graphite, the electric resistivities of CF, Au/CF, PG/CF, 188 and Au/PG/CF were then evaluated (Table 1). The electric resistivity of the Au/PG/CF and PG/CF

189 was much lower than those of CF and Au/CF, because of the electric conducting property of the

¹⁷⁸

190	pencil graphite. It also seems that the presence of AuNPs contributed to the slight decrease in the
191	electric resistivity. Considering that the presence of PG drastically enhances the electric conductivity
192	of the materials and only the co-existence of AuNPs and PG provides the glowing golden coating,
193	the electron transfer between the AuNPs and PG of the Au/PG/CF might occur. X-ray photoelectron
194	spectroscopy (XPS) clearly supported that the $4f_{7/2}$ and $4f_{5/2}$ peaks of the Au/PG/CF were slightly
195	shifted to the lower binding energy compared to the peaks of the Au/CF, indicating the electron
196	transfer from the PG to AuNP (Fig. 2f). Similar results were reported for the Au/graphene hybrid
197	materials. ^{28,31} Taking such an electron transfer from the graphite to AuNPs into consideration, the
198	reason why the AuNPs of the Au/PG/CF were formed at a higher density compared to those of the
199	Au/CF might be because the crystal growth of AuNPs by the SILAR method would be suppressed by
200	the Coulomb repulsion between the AuNPs on the PG and AuCl ₄ ⁻ .
201	When a carbon paper coating by carbon soot (elemental analysis; C: 87.67%, O: 8.08%, Cl:
202	4.25%) was used as a carrier of AuNPs instead of CF, the AuNPs on the carbon paper did not show
203	golden color. The electric resistivity of the carbon paper was high (>15 $\log_{10}(\Omega/\Box)$), and the surface
204	of a carbon paper does not have layer structures as graphite. Furthermore, when graphene was
205	rubbed into CF as a carrier of AuNPs (electric resistivity of the sample: 3.8 $\log_{10}(\Omega/\Box)$), only a small
206	part of the surface of the sample appeared golden color by the deposition of AuNPs. In the process of
207	rubbing graphene into CF, some graphene stacked, and layer structures would be formed partly.

These results indicate that the electron conductivity and layer structure of the PG/CF is needed for the acquisition of the glowing property of AuNPs.

- It is suggested that the AuNPs on the PG/CF interact with the graphite from the XPS results. In addition, the electron conductivity of the Au/PG/CF was higher than that of the PG/CF (**Table 1**). Based on these results, it is proposed that the AuNPs on the PG/CF take on the glowing property through the possible mechanism as follows. The interaction between the AuNPs on the PG/CF and the graphite builds out an electron network between the AuNPs. The electrons of the AuNPs behave like free electrons of bulk gold through the network in the layer structure of the pencil graphite on the cellulose filter. That leads the glowing property of the AuNPs on the PG/CF.
- Another concern about the materials used in this study is the necessity of "CF" as a substrate and "clay" in PG with various functional groups which would be the sites for the deposition of the AuNPs. Thus, four materials, PG(6B)/CF (with less clay with more graphite with CF), graphite powder (neither clay nor CF), PG powder (with clay without CF) and graphite/CF (without clay with CF), were further evaluated as a substrate for the AuNPs. The obtained Au/PG(6B)/CF showed the glowing golden color and the diameter of the AuNPs was about 100 nm, larger than that of the Au/PG/CF and comparable to that of Au/CF (**Fig. S3, Table S1**).
- The gold quantity of the Au/PG(6B)/CF was almost the same as that of the Au/CF or the Au/PG/CF. The content of clay in the PG that influences the size of the AuNPs is not clear, but this

226 result clearly suggested that the particle size is not a decisive factor to determine the color of the 227 AuNPs.

- 228 Further experiments have been performed to understand the influence of the size of AuNPs on 229 the color of Au/PG/CF. There are several examples that the diameters of the nanoparticles formed by 230 the SILAR method were changed by the initial concentrations of the metal ions in the solution for 231 immersion.²⁶ When the concentration of AuCl₄⁻ of the SILAR method was 1.0 or 10 mM, the color 232 of the obtained Au/PG/CFs were also gold. 233 The quantities of the gold on the Au/PG/CFs were significantly increased by increasing the 234concentration of AuCl₄⁻ (49 ± 21 μ g cm⁻² for 1.0 mM and 181± 4.9 μ g cm⁻² for 10 mM, n=5). The 235 particle diameters were increased with the increase of the concentration of AuCl₄ (19.8± 6.5 nm for 236 1.0 mM and 68.9 ± 17 nm for 10 mM, p<0.05, n=100). There were no significant aggregations of 237 AuNPs on the PG/CFs observed by TEM (data not shown). These results indicate that the diameter 238 and quantity of the AuNP can be controlled by changing the Au concentration for the SILAR 239 method. 240 Graphite powder or PG powder was directly employed in the SILAR method, but the AuNPs
- surface hydrophobicity, and the obtained materials did not show a golden color (data not shown).

241

243 Instead, the graphite powder was adhered by forcibly rubbing onto the CF to prepare the graphite/CF.

amount on/in their surfaces was much less than that of the Au/PG/CF possibly because of their

244	The SILAR method with graphite/CF as a substrate led to the glowing AuNP coating (Fig. S4), but
245	the coated AuNPs (average diameter = 65 nm, n=100) as well as graphite easily detached from the
246	material surface. These results clearly suggested that the combination of graphite and hydrophilic
247	substrates (e.g., CF) is an effective way to accomplish the glowing AuNP coating, and clay would
248	play an important role in anchoring the graphite/CF, AuNPs/graphite, and AuNPs/CF.
249	The hydrophilic property of the surface of a material would affect the deposition of nanoparticles
250	by the SILAR method. The oxygen plasma treatment is one of the methods to improve the
251	hydrophilic property of the surface of a material. It is well known that the surface of a carbon
252	material was functionalized by polar groups and etched through the oxygen plasma treatment. ³²
253	AuNPs were deposited on the plasma-treated PG/CF by the SILAR method (NaAuCl ₄ aq., 5.0 mM).
254	Interestingly, the color of the AuNPs on the plasma-treated PG/CF was not gold but red-brown. The
255	result would be due to the disconnection of the network between the electrons of AuNPs and the
256	graphite by the plasma etching and the modification of polar functional groups. The quantity of gold
257	on the Au/PG/CF treated in plasma (0.113 mg cm ⁻²) was lower than that on the Au/PG/CF without
258	the plasma treatment. This decrease would owe to the Coulomb repulsion between the AuCl4 anion
259	and the hydrophilic surface of the graphite formed by the plasma treatment.
260	The glowing AuNP coating could be simply localized by drawing a line or pattern with a pencil

261 on the CF substrate, which is easily observed from the golden color on the drawn part and the

262	red-brown color on the bare part (Fig. 3a-d). Such a glowing coating was also applicable for fabrics
263	(polyester 65%, cotton 35%) in the same manner (Fig. 3e and f). On the other hand, the fabrics at
264	the part without pencil graphite was red. Interestingly, the AuNPs formed on the PG/fabrics showed
265	flower-like gold nanoparticles, observed by TEM (Fig. 3h). There were several nanoflower-type Au
266	nanoparticles at the part without pencil graphite (Fig. 3g), but these particles did not reveal golden
267	color. It has been reported that flower-like AuNPs on the reduced graphene oxide composite with
268	regenerated silk fibroin were synthesized. ³³ It is not clear that this result was caused by the chemical
269	composition or surface features of the substrates, but different gold constructs might be formed by
270	applying this method to various substrates.



Fig. 3 Fabrication of controlled glowing AuNP patterns by pencil drawing. (a) Line, (b) Smiley, (c)
"Asanoha" pattern, and (d) "Ukiyo-e" prepared on CF. (e,f) Glowing fabric/fibers (PET/cotton). (g,
h) TEM image of AuNPs formed on the fabrics/fibers without pencil graphite for (g) and with pencil
graphite for (h).





Fig. 4 Reduction of *p*-NP with NaBH₄ in the presence of Au/PG/CF, Au/CF, PG/CF, and CF. (a)



281	The golden AuNPs and red-brown AuNPs should show different chemical and physical
282	properties because of their different electronic and optical properties. It is well known that the
283	catalytic activity of the AuNPs is affected by the particle size and the kind of substances supporting
284	the AuNPs. ^{30,34,35} Haruta et al. reported that AuNPs attached onto metal oxides exhibited a catalytic
285	activity for the oxidation of carbon oxide at room temperature. ^{36,37} Since then, various catalytic
286	reactions using AuNPs have been developed, and some of them are industrially used. ³⁸ Herein, as a
287	model reaction, the reduction of <i>p</i> -nitrophenol (<i>p</i> -NP) to <i>p</i> -aminophenol (<i>p</i> -AP) with NaBH ₄ as a
288	reducing agent in the presence of AuNPs was tested. In the case of the reaction using the Au/CF or
289	the Au/PG/CF, the concentration of p -NP decreased with time, while the reaction did not occur by
290	using the untreated CF and the PG/CF without AuNPs as the negative controls (Fig. 4a). The plot of
291	-ln A_t/A_0 versus time shows an approximate linearity for both Au/PG/CF and Au/CF, indicating that
292	the reduction of p -NP in the presence of the AuNP-coated filters fitted a pseudo-first-order kinetic
293	model and the rate constant of the reaction using the Au/PG/CF was about 2.5 times that using the
294	Au/CF. (Fig. 4b).
295	In general, a decrease of the particle size of AuNPs leads to an increase of the catalytic
296	activity.34,35 The catalytic activity of Au/PG/CF was higher than that of Au/CF. In addition, the
297	average diameter of AuNPs on the PG/CF was smaller than that of Au/CF (Table 1), and the
298	significant aggregation of AuNPs was not observe by the FE-SEM and TEM measurements. Based

on these results, it is suggested that the glowing property of the AuNPs on the PG/CF is not due to

300 the aggregation of AuNPs.

The catalytic activity of Au/PG(6B)/CF was comparable to that of Au/CF (**Fig. S5**), and thus it would be reasonable to consider that the increased activity might be caused by both the size effect and electronic properties of the AuNPs. The catalytic activity of Au/PG/CF could also be applied for the detoxification of aromatic nitro compounds¹⁰, that is, the reduction of pendimethalin and 2,4-dinitrophenol, herbicides containing two nitro groups (**Fig. S6** for pendimethalin).

306

307 Conclusion

308 In summary, we successfully developed an easy and powerful approach for realizing the glowing 309 AuNP coating by combining the SILAR method with PG drawing, and showed some requirements, 310 such as hydrophilic substrates (e.g., CF, fabrics), graphite/clay composite (e.g., PG), and crystal 311 growth of Au(III) on the substrate (e.g., SILAR method). The reason why the prepared surfaces 312 showed the golden color is not totally understood, but electronic resistivity and XPS measurements 313 suggested that the free electrons of the AuNPs of the Au/PG/CF might behave like those of the bulk 314 gold due to the 3-dimensional electron transfer between the AuNPs and graphite. In addition, the 315 AuNPs prepared in this study showed a significant catalytic activity possibly because of such a 316 strange electronic property as well as the large surface area. We believe that such glowing AuNPs

culture as well as electronics, optics, and catalysis. The presented method may not only inspire further development of novel AuNP materials, but also could lead to the development of materials
further development of novel AuNP materials, but also could lead to the development of materials
using the other metal nanoparticles.
Acknowledgements
This work was partly supported by JSPS KAKENHI Grant Number 17K00625.
Notes and references
1 J. Jeevanandam, A. Barhoum, Y. S. Chan, A. Dufresne, M. K. Danquah, <i>Beilstein J. Nanotechnol.</i> ,
2018, 9 , 1050–1074.
2 H. Chen, L. Su, M. Jiang, X. Fang, Adv. Funct. Mater., 2017, 27, 1704181.
3 S. Campione, C. Guclu, R. Ragan, F. Capolino, <i>ACS Photonics</i> , 2014, 1, 254–260.
4 D. Iqbal, A. Sarfraz, A. Erbe, <i>Nanoscale Horiz.</i> , 2018, 3 , 58–65.
5 K. D. Gilroy, A. O. Elnabawy, T. H. Yang, L. T. Roling, J. Howe, M. Mavrikakis, Y. Xia, Nano
Lett., 2017, 17 , 3655–3661.
6 Z. Jia, M. B. Amar, D. Yang, O. Brinza, A. Kanaev, X. Duten, A. V. González, Chem. Eng. J.,
2018, 347 , 913–922.

- 335 7 K. Murata, Y. Mahara, J. Ohyama, Y. Yamamoto, S. Arai, A. Satsuma, Angew. Chem. Int. Ed.,
- 336 2017, **56**, 15993–15997.
- 337 8 S. A. Aromal, D. Philip, Phys. E: Low-dimensional Syst. Nanostruct., 2012, 44, 1692–1696.
- 338 9 Y. Wu, G. Li, J. P. Camden, *Chem. Rev.*, 2018, **118**, 2994–3031.
- 339 10 K. Mao, Y. Chen, Z. Wu, X. Zhou, A. Shen, J. Hu, J. Agric. Food Chem., 2014, 62, 10638–
- 34010645.
- 341 11 H. Kawasaki, T. Sugitani, T. Watanabe, T. Yonezawa, H. Moriwaki, R. Arakawa, Anal. Chem.,
- 342 2008, **80**, 7524–7533.
- 343 12 J. P. Leung, S. Wu, K. C. Chou, R. Signorell, *Nanomaterials*, 2013, **3**, 86–106.
- 344 13 Z. Ebrahimpour, N. Mansour, *Plasmonics*, 2018, **13**, 1335–1342.
- 345 14 A. Buccolieria, E. R. Cesareoc, A. Castellanod, G. Buccolierid, Measurement, 2018, 126, 164-
- 346 167.
- 347 15 S. S. Shankar, A. Rai, A. Ahmad, M. Sastry, Chem. Mater., 2005, 17, 566–572.
- 348 16 M. C. Daniel, D. Astruc, Chem. Rev., 2004, 104, 293–346.
- 349 17 A. S. Nair, T. Pradeep, J. Nanosci. Nanotechnol., 2007, 7, 1871–1877.
- 350 18 T. Ung, L. M. L. Marzan, P. Mulvaney, J. Phys. Chem. B, 2001, 105, 3441–3452.
- 351 19 M. Torrell, P. Machado, L. Cunha, N. M. Figueiredo, J. C. Oliveira, C. Louro, F. Vaz, Surf. Coat.
- 352 *Technol.*, 2010, **204**, 1569–1575.

- 353 20 M. Torrell, L. Cunha, M. R. Kabir, A. Cavaleiro, M. I. Vasilevskiy, F. Vaz, Mater. Lett., 2010, 64,
- 354 2624–2626.
- 355 21 V. Amendola, G. A. Rizzi, S. Polizzi, M. Meneghetti, J. Phys. Chem. B, 2005, 109, 23125-
- 356 23128.
- 357 22 K. Ariga, Y. Yamauchi, G. Rydzek, Q. Ji, Y. Yonamine, K. C. W. Wu, J. P. Hill, *Chem. Lett.*,
 358 2014, 43, 36–68.
- 359 23 G. Popa, F. Boulmedais, P. Zhao, J. Hemmerle, L. Vidal, E. Mathieu, O. Lix, P. Schaaf, G.
- 360 Decher, J. C. Voegel, ACS Nano, 2010, 4, 4792–4798.
- 361 24 R. K. Iler, J. Colloid Inter. Sci., 1996, 21, 569–594.
- 362 25 T. Taguchi, A. Kishida, M. Akashi, Chem. Lett., 1998, 8, 711–712.
- 363 26 W. Kim, J. C. Lee, G. J. Lee, H. K. Park, A. Lee, S. Choi, Anal. Chem., 2017, 89, 6448–6454.
- 364 27 M. C. Sousa, J. W. Buchanan, *Computer Graphics forum*, 2000, **19**, 27–49.
- 365 28 J. Li, C. Liu, Y. Liu, J. Mater. Chem., 2012, 22, 8426–8430.
- 366 29 C. J. Garvey, I. H. Parker, G. P. Simon, *Macromol. Chem. Phys.*, 2005, 206, 1568–1575.
- 367 30 G. Sun, X. Li, Y. Qu, X. Wang, H. Yan, Y. Zhang, *Mater. Lett.*, 2008, **62**, 703–706.
- 368 31 S. Y. Jeong, S. H. Kim, J. T. Han, H. J. Jeong, S. Y. Jeong, G. W. Lee, Adv. Funct. Mater., 2012,
- **22**, 3307–3314.
- 370 32 U. Cvelbar, S. Pejovnik, M. Mozetiè, A. Zalar, Appl. Sur. Sci., 2003, 210, 255–261.

- 371 33 S. Xu, L. Yong, P. Wu, ACS Appl. Mater. Inter., 2013, 5, 654–662.
- 372 34 K. Shimizu, Y. Miyamoto, T. Kawasaki, T. Tanji, Y. Tai, A. Satsuma, J. Phys. Chem. C, 2009,
- **113**, 17803–17810.
- 374 35 H. Chen, H. Kang, Y. Gong, J. Guo, H. Zhang, R. Liu, ACS. Appl. Mater. Inter., 2015, 7, 21717-
- 375 21726.
- 376 36 M. Haruta, Catalysis Today, 1997, 36, 153–166.
- 377 37 M. Haruta, Angew. Chem. Int. Ed., 2014, 53, 52-56.
- 378 38 T. Hayashi, K. Tanaka, M. Haruta, J. Catalysis, 1998, 178, 566–575.